

EXXACT



CNC PROCESSING CENTER EXXACT

- Floor-type CNC processing center for practical universal application.
- Excellent cost-to-performance ratio, economical and efficient.
- Wide scope for processing operations -drilling, trimming, grooving, sizing.
- Simple, convenient operation.
- Flexible machine configuration from the wide selection of modular ANDI units.
- Variable basic machine structure optionally available for multiple processing.
- In compliance with CE requirements.

MACHINE CONFIGURATION FOR DIFFERENT PROCESSES.



Main spindle 11kW 1000-18000 rpm. SK 30 retainer, 8-slot magazine changer.



Profile trimming



Vertical drilling

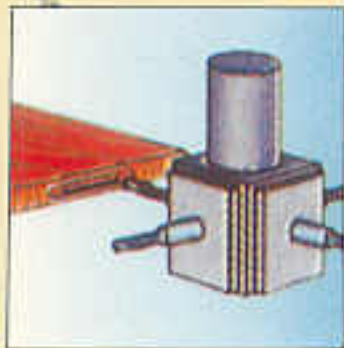


Multifunction drilling unit 11 individually accessible vertical spindles, integrated 4-spindle horizontal drilling head, 4500rpm.

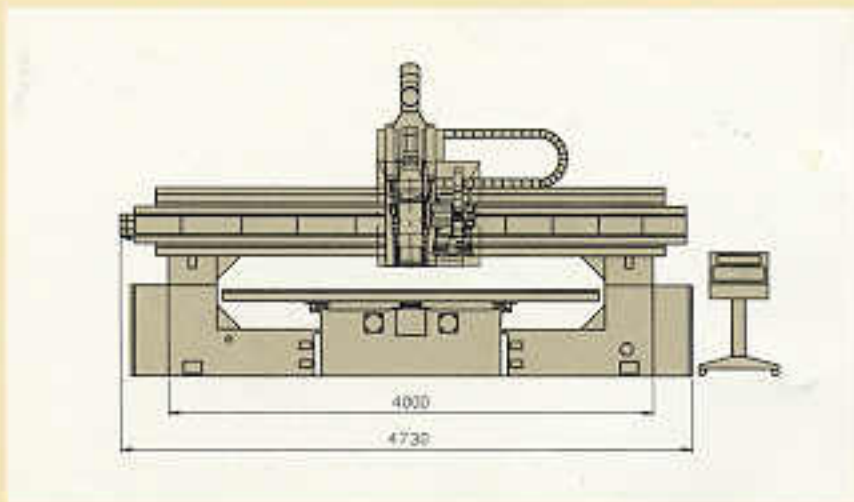
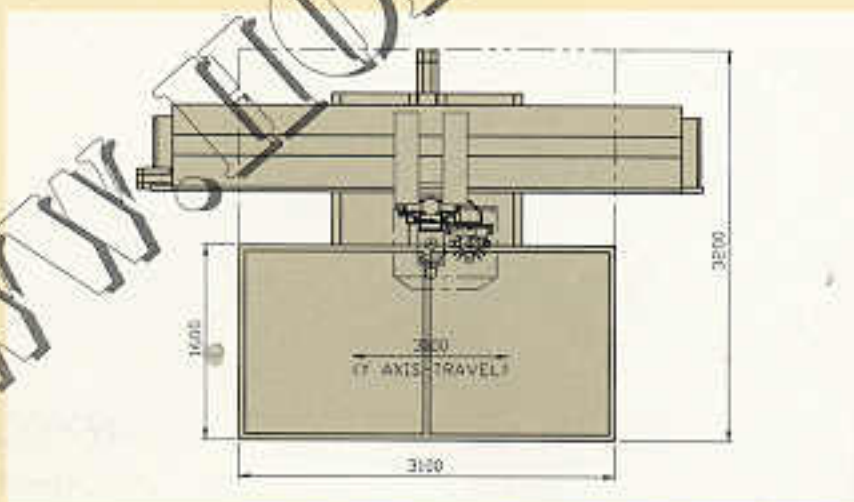
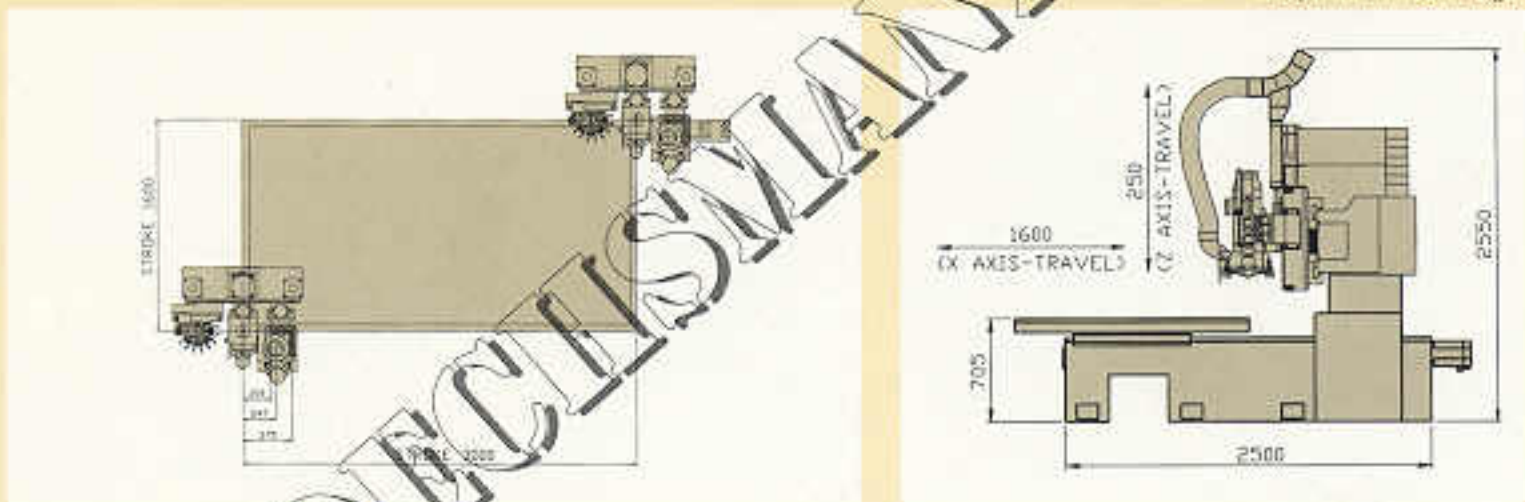
TECHNICAL DATA

TYPE		EXXACT 51/8/D
Stroke	X-Axis	3100mm
	Y-Axis	1600mm
	Z-Axis	250mm
Table size		3100x1600mm
Feed speed max.	XY-Axis	24M/min
	Z-Axis	6M/min
Aggregate No.1	Tool changing magazine	8 tools
	Rotation speed	1000-18000rpm
	Motor	7.5/11Kw
	Tool interface	SK30
Aggregate No2	Multi-drilling unit	4500rpm
	Number of vertical drilling bits, individually controlled	11(6x6)
	4-way horizontal drilling unit	yes
Controller	FANUC	0 MC
Vacuum-pump	1 piece	250 CBM/Hr
Compressed air connection		6 Bar
Operating voltage	Adapted via transformer	415/400/380V/50/60Hz
Power consumption		21Kw/42A
Extraction data	Extraction port ϕ	8"x1"
	Extraction output speed	35m/s
Machine dimension	Floor area	4730x3200mm
	Height	3100mm
	Weight	7000kg

Subject to technical changes



**Horizontal drilling
or grooving**



**tuv
CERT**

CERTIFICATE

DAB

The TÜV-Zertifizierungsgemeinschaft e.V. hereby certifies that
ANDERSON INDUSTRIAL CORP.
 No. 1498, Chung-Huo Rd.
 Hou-Lung, Miaoli, Taiwan,
 R.O.C.

has established and applies a quality system for

**CNC Routers, CNC Machining Centers,
 CNC Profile Grinding Machines**

An audit was performed, Report No. 148834.
 Proof has been furnished that the requirements according to
ISO 9001 / ANSI / ASQC 9002 / JIS Z 9001
 are fulfilled.

The certificate is valid until
 April 1998
 Certificate Registration No.
 641991/32

- OPTIONS FROM THE ANDI MODULAR SYSTEM**
- * Tool changing system in Pick-up version
 - * Attachments suitable for different tool changing magazines
 - * CNC controlled rotating axis 360°
 - * Tiltable axis $\pm 90^\circ$
 - * ANDI-CAD/CAM Software