

Rover B

Griffbereite Leistungen nach Maß

Made-to-measure performance at your fingertips



Die Biesse Bearbeitungszentren der Serie Rover B wurden für den Einsatz bei der Bearbeitung von Paneelen und Massivholz konzipiert. Innovative technologische Lösungen, weitgehend konfigurierbare Arbeitsgruppen und äußerst solide konstruktive Merkmale gewährleisten hohe Fertigungsqualität und große Zuverlässigkeit unter jeder Einsatzbedingung.

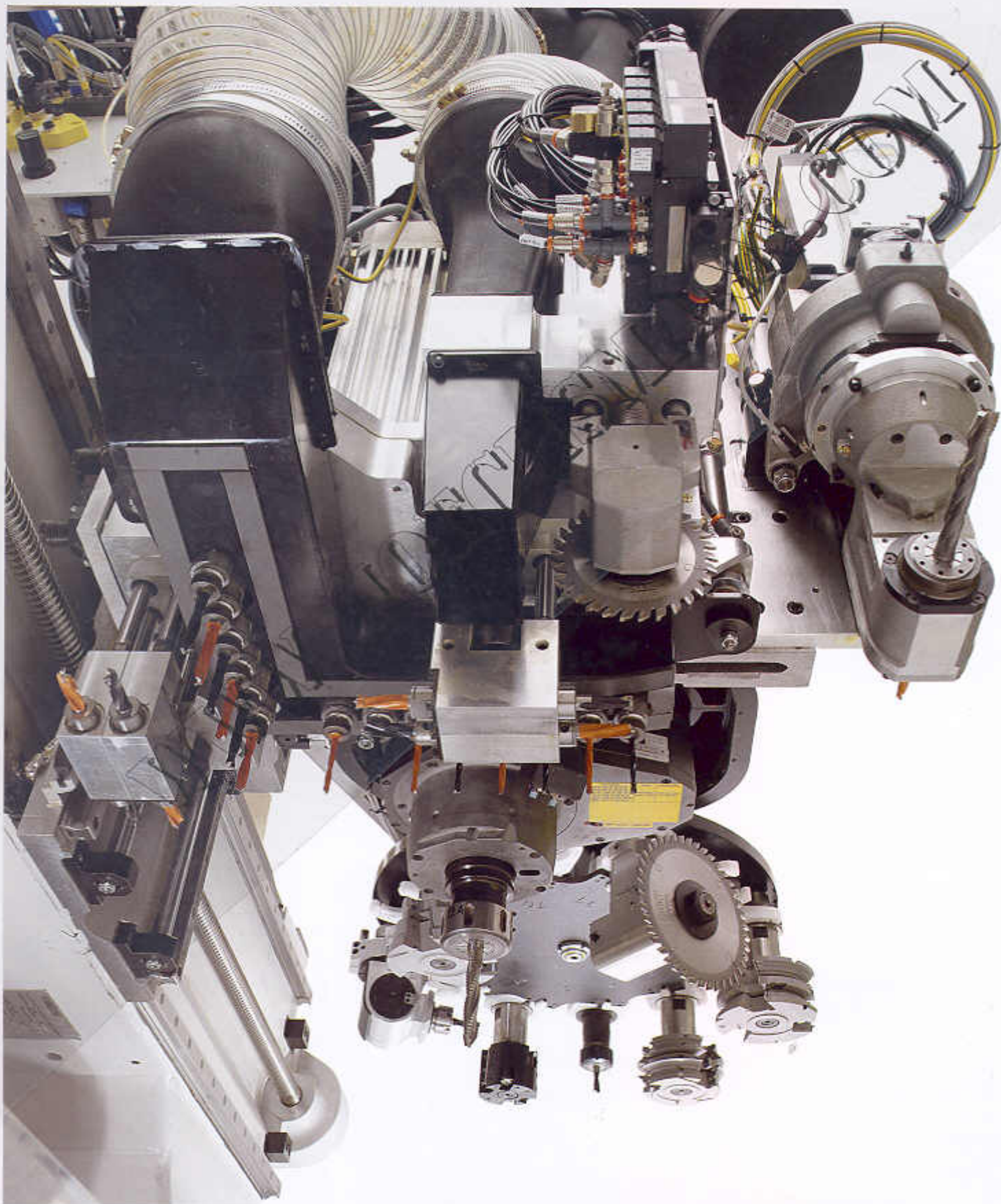
The Biesse machining centres in the Rover B series are designed to be used to process panels and solid wood elements. Technologically innovative solutions, working units that can be extensively adjusted and extremely solid manufacturing characteristics all ensure high quality finish and great reliability under any type of working condition.

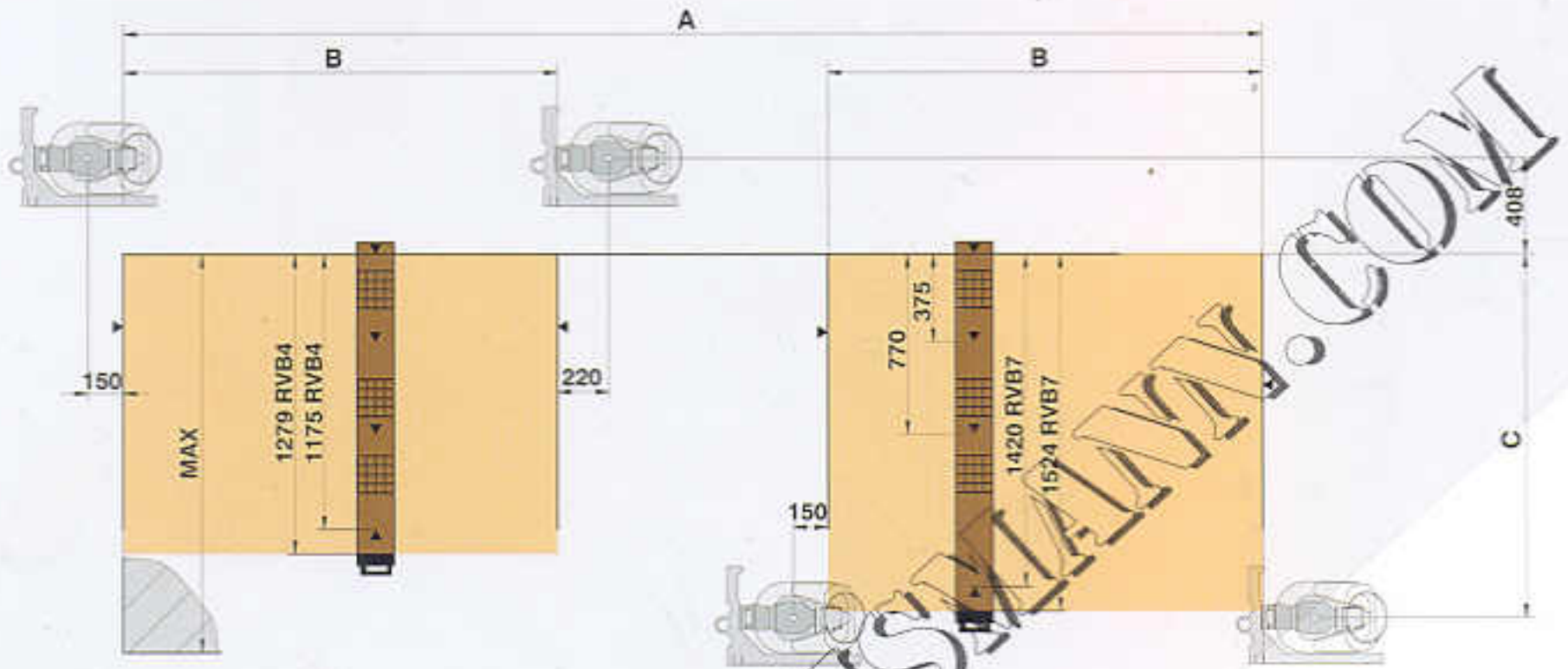


Rover B

Verschiedene Konfigurationen mit größter Vielseitigkeit der Anwendung
Various configurations for great versatility of use

Konfiguration 1
Configuration 1

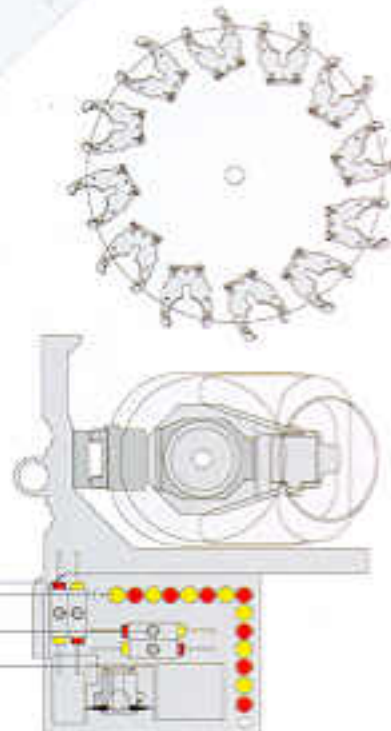




	A	B (CE)	B*	C	MAX
Rover B 4.40/7.40	3640	1245/1705**	1705	1342/1552	1850/2050
Rover B 4.50/7.50	4850	1850/2310**	2310	1342/1552	1850/2050
Rover B 4.65/7.65	6450	2650/3119**	3110	1342/1552	1850/2050

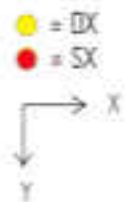
RVB4 RVB7

1558	1768
1581	1791
1645	1855
1709	1919



P1

A1

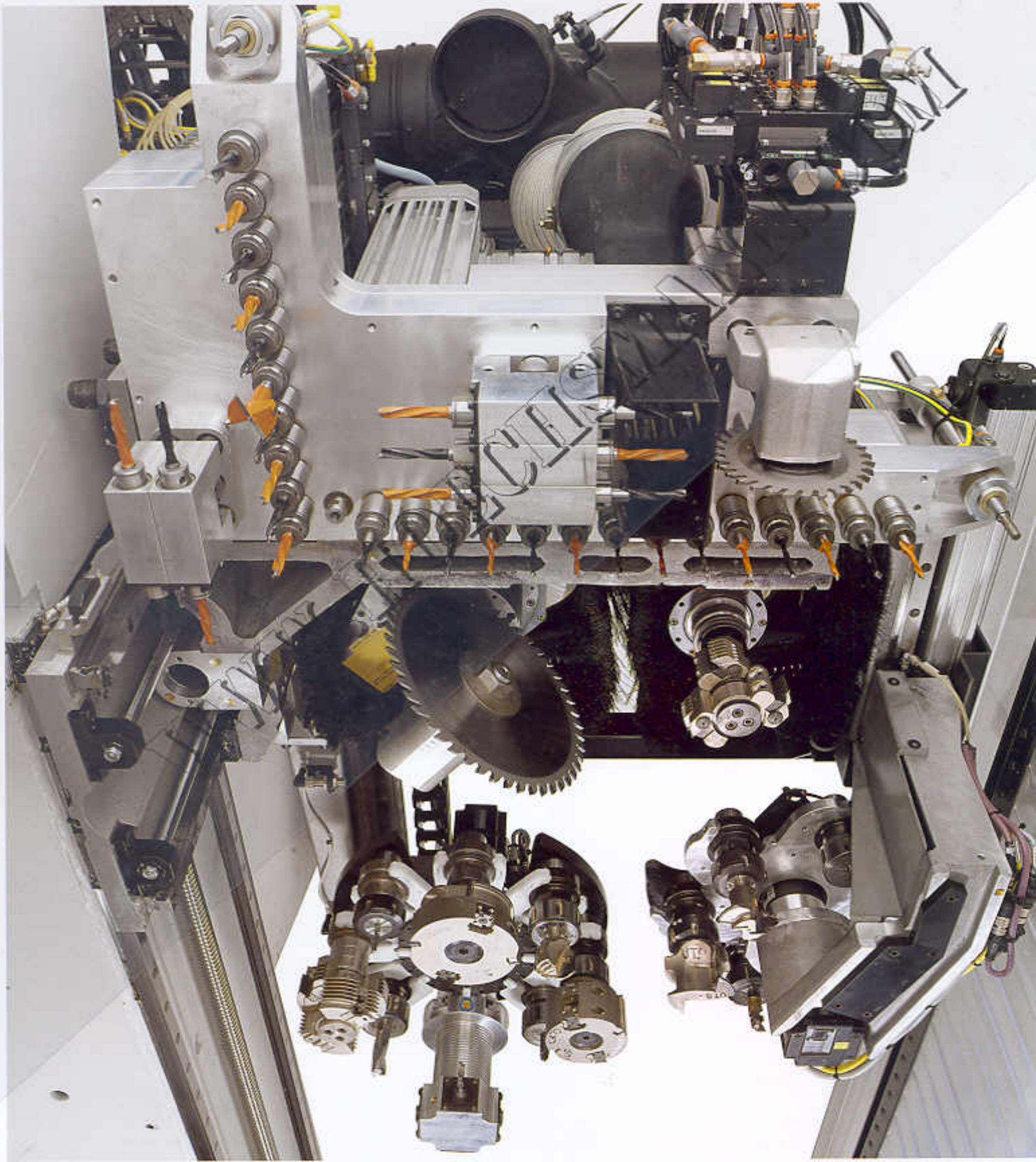


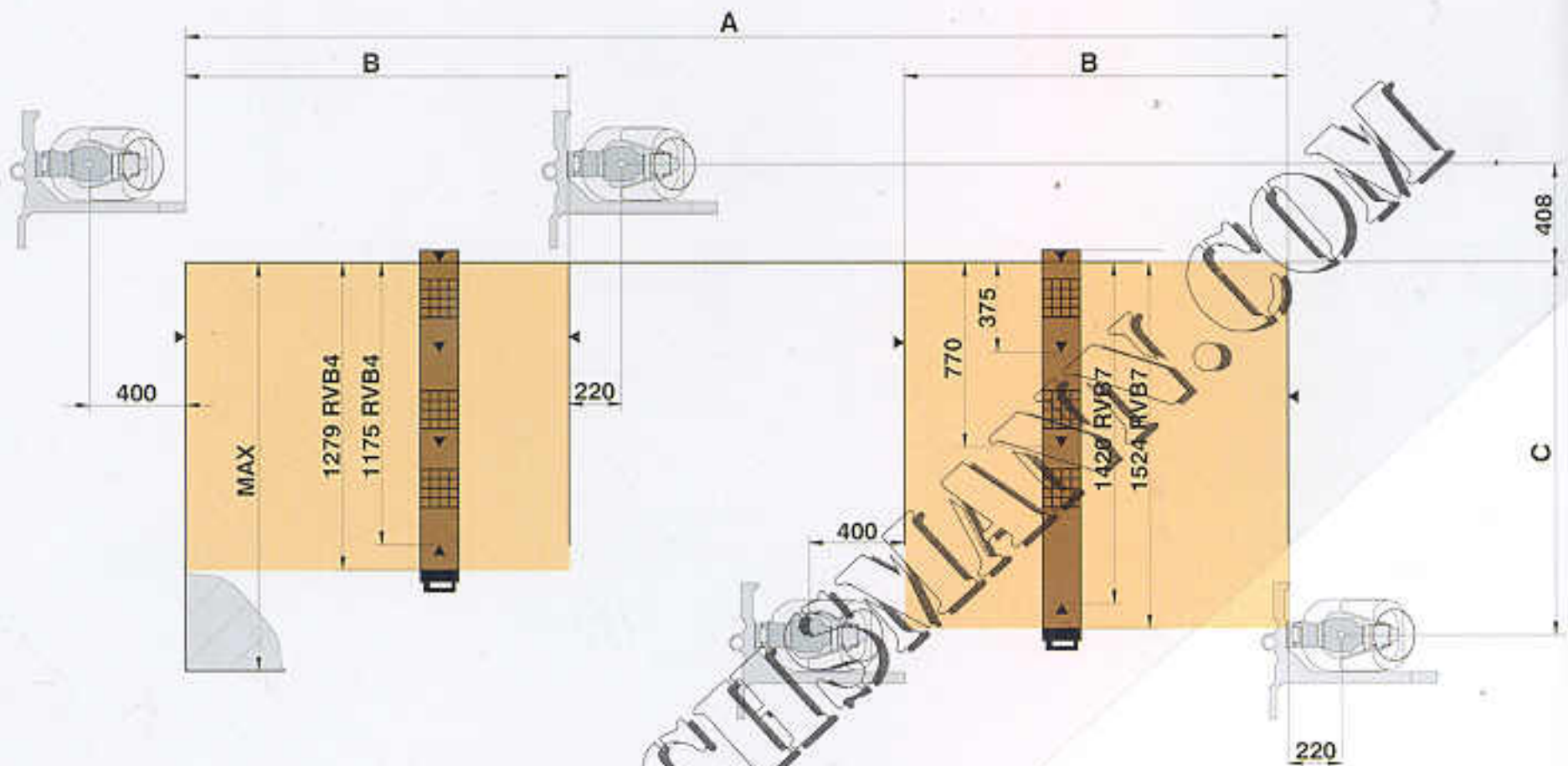
*Max. Plattenabmessungen an den Seiten- und Mittelschlägen für Nicht-CE-Maschinen.
 *Maximum dimensions of the loadable panel on side and central stops for non CE machines.

**Max. Plattenabmessungen an den Seiten-Schlägen für CE-Maschinen.
 **Maximum dimensions of the loadable panel on side stops for CE machines.

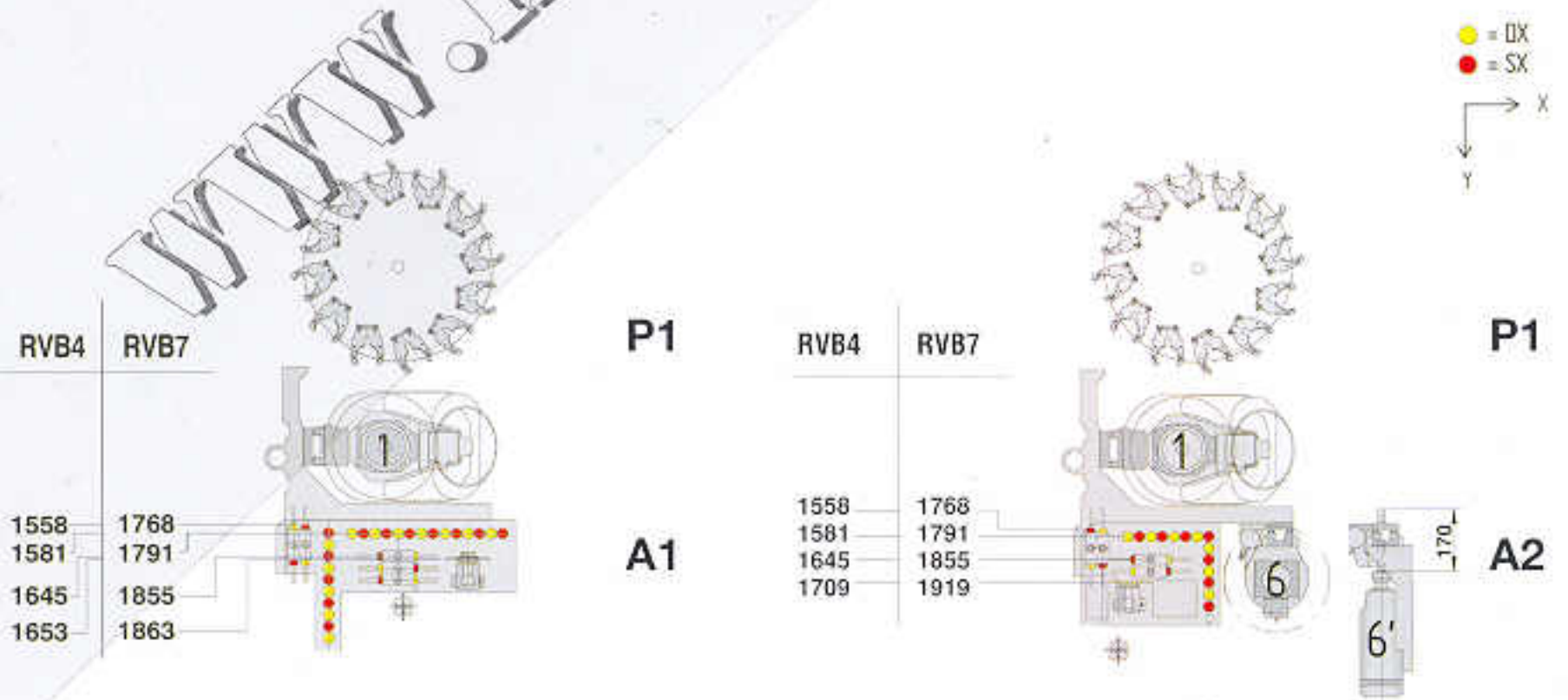
Rover B

Konfiguration 2
Configuration 2



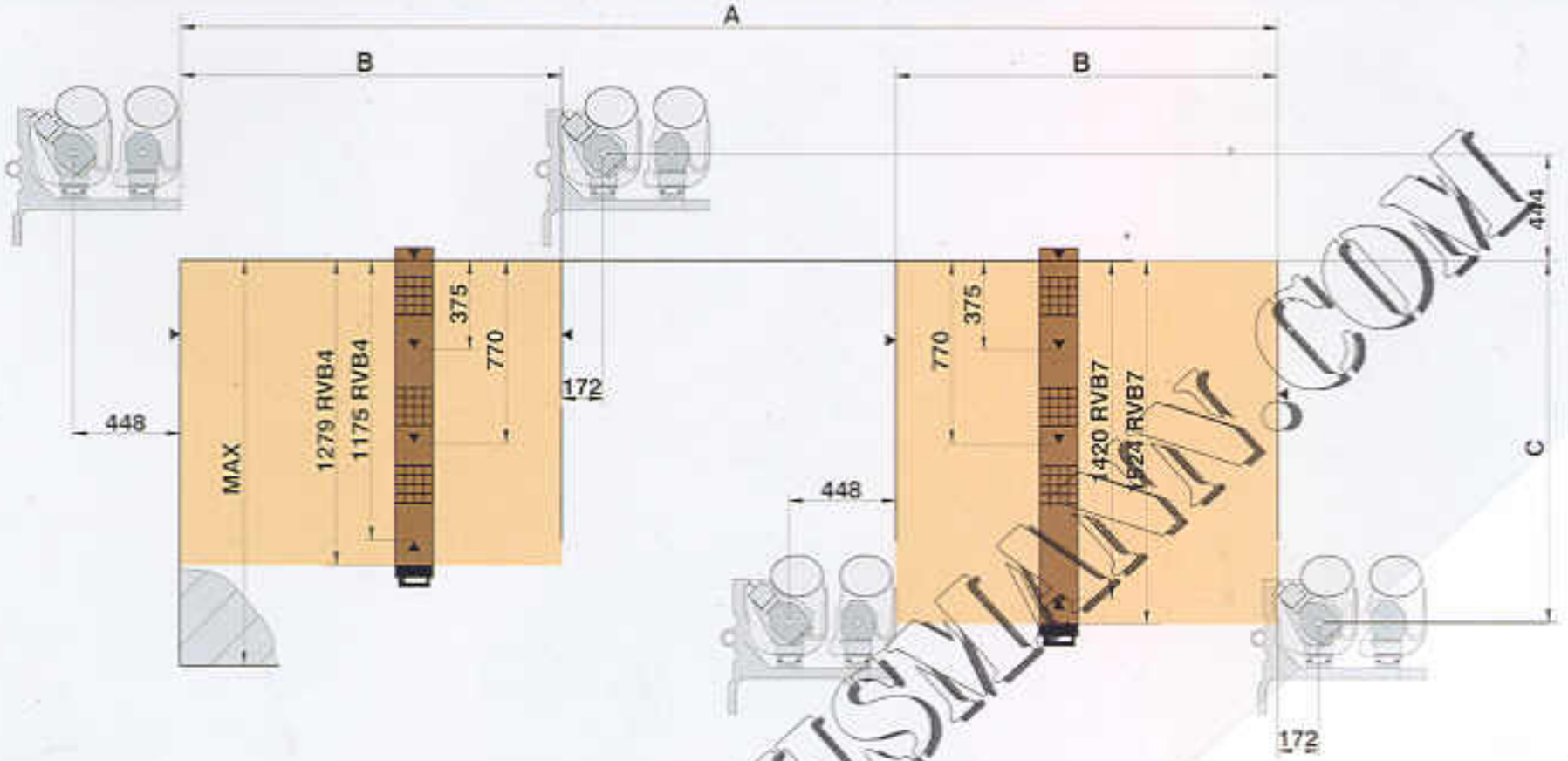


	A	B (CE)	B*	C	MAX
Rover B 4.40/7.40	3390	995 (1580)*	1580	1342/1552	1850/2050
Rover B 4.50/7.50	4600	1600 (2185)*	2185	1342/1552	1850/2050
Rover B 4.65/7.65	6200	2400 (2985)**	2985	1342/1552	1850/2050

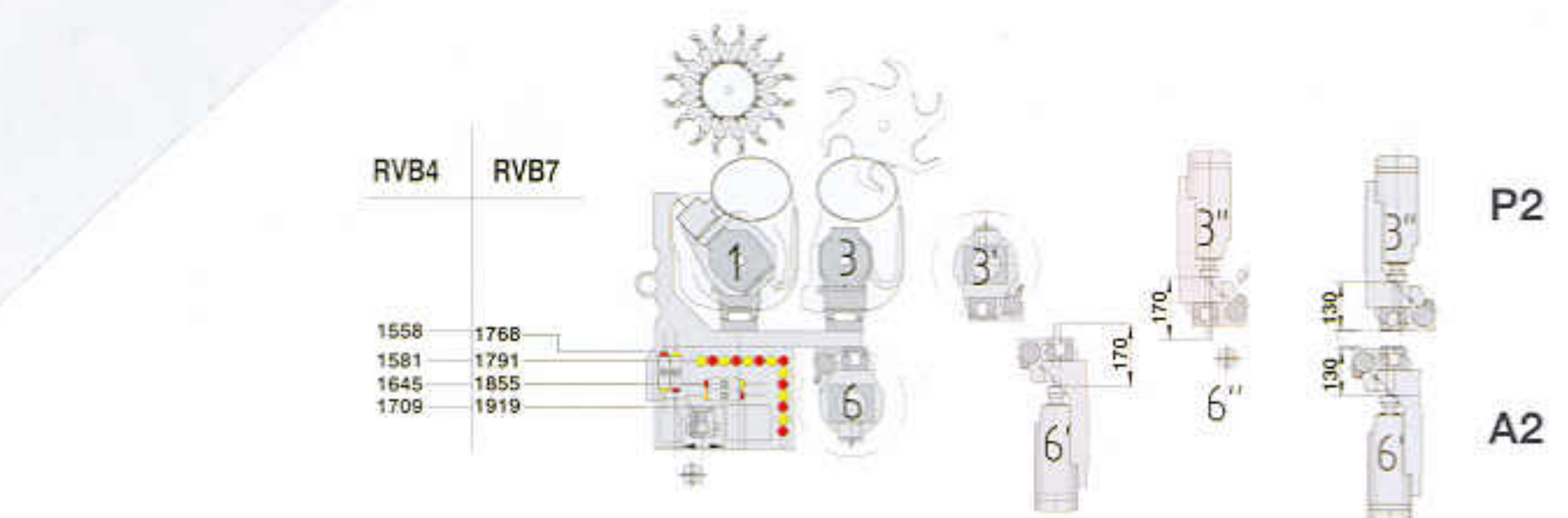


*Max. Plattenabmessungen an den Seiten- und Mittelanschlügen für Nicht-CE-Maschinen.
 *Maximum dimensions of the loadable panel on side and central stops for non CE machines.

**Max. Plattenabmessungen an den Seiten- und Schlägen für CE-Maschinen.
 **Maximum dimensions of the loadable panel on side stops for CE machines.

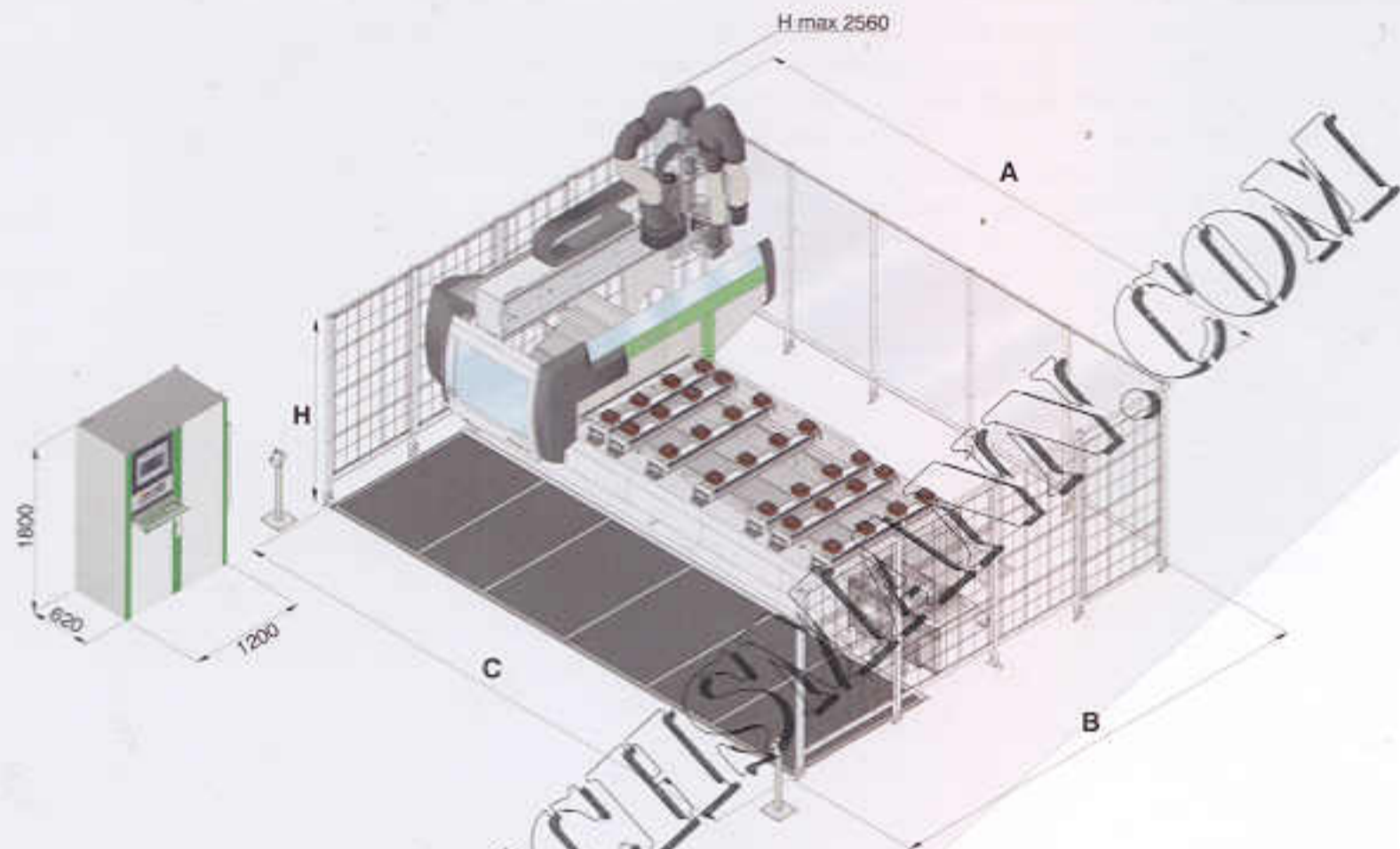


	A	B (CE)	B*	C	MAX
Rover B 4.40/7.40	3390	995(1580)**	1580	1306/1516	1850/2050
Rover B 4.50/7.50	4600	1600(2185)**	2185	1306/1516	1850/2050
Rover B 4.65/7.65	6200	2400(2985)**	2985	1306/1516	1850/2050



Rover B

Technische Daten
Technical specifications



	Arbeitsbereich Working fields				Abmessungen Overall dimensions			
	X conf.1 mm/inch	X conf. 2 mm/inch	Y mm/inch	Y conf. 2 (P2) mm/inch	A mm/inch	B mm/inch	C mm/inch	H mm/inch
Rover B 4.40	3640/143.3	3390/133.4	1342/52.8	1306/51.4	5865/230	4650/183	5759/226	2000/78
Rover B 4.50	4850/190.9	4600/181.1	1342/52.8	1306/51.4	7065/278	4650/183	6964/274	2000/78
Rover B 4.65	6450/253.9	6200/244	1342/52.8	1306/51.4	8715/343	4650/183	8614/339	2000/78
Rover B 7.40	3640/143.3	3390/133.4	1552/61.1	1516/59.6	5865/230	4838/190	5759/226	2000/78
Rover B 7.50	4850/190.9	4600/181.1	1552/61.1	1516/59.6	7065/278	4838/190	6964/274	2000/78
Rover B 7.65	6450/253.9	6200/244	1552/61.1	1516/59.6	8715/343	4838/190	8614/339	2000/78

Installierte Leistung	Installed power	kVA	22	kVA	22
Druckluftverbrauch	Compressed air consumption	NI/1'	400	NI/1'	400
Druckluftanschluss	Compressed air socket	inch	Ø 3/8"	inch	Ø 3/8"
Betriebsluftdruck	Working air pressure	bar	7.5	bar	7.5
Absaugluftverbrauch	Air consumption for dust extraction	m ³ /h	5.300	CFM	3119.5
Absauganschluss	Chip suction socket	mm	Ø 250	inch	Ø 9.8
Luftgeschwindigkeit zum Haupt-Sammelrohr	Air speed to the main collector	m/s	30	f/s	98.4
Statischer Druck am Haupt-Sammelrohr	Static pressure at the main collector	Pa	3000	Pa	3000
Hub Achse Z	Z Axis Stroke	mm	225	inch	8.85
Werkstückdurchgang	Loadable piece	mm	180	inch	7.08
Geschwindigkeit Achsen X/Y/Z	X/Y/Z Axes Speed	m/min	80-80-30	f/min	262.4-262.4-98.4
Maschinengewicht	Machine weight				
Rover B 4.40	Rover B 4.40	kg	3900	kg	3900
Rover B 4.50	Rover B 4.50	kg	4700	kg	4700
Rover B 4.65	Rover B 4.65	kg	5600	kg	5600
Rover B 7.40	Rover B 7.40	kg	4200	kg	4200
Rover B 7.50	Rover B 7.50	kg	4900	kg	4900
Rover B 7.65	Rover B 7.65	kg	5800	kg	5800