

6-axis machining centre for beams and wood modular wall elements

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6-axis machining centre, optimal technological solution for machining wooden structural beams and wood modular wall elements. OIKOS with its highly innovative devices can meet any demand from the constantly evolving market.

HIGHEST FLEXIBILITY

Any machining operation on all faces without revolving the pieces thanks to the innovative structure with 6-axis architecture.

GREATER PRECISION

Quick and easy installation of beams and walls without any adjustment on site, the machining unit always ensures maximum precision.

• EASE OF USE

Programming and use of the machine with the QuickLink software is simple and intuitive for everyone; designed and developed by Routech, allows full integration with the most popular industry CAD/CAM software.

• PRODUCTIVITY WITHOUT COMPROMISE

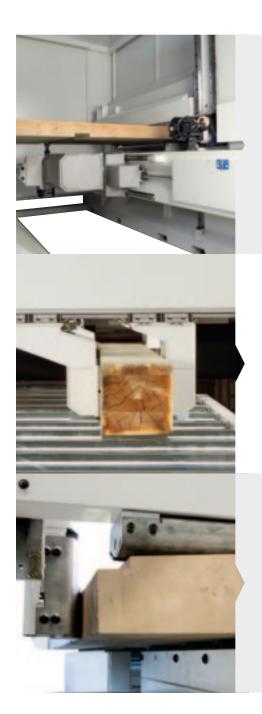
Sequential production of pieces different one from another is extremely rapid, no setup required and rapid tool change.





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technological advantages



INNOVATIVE 6-AXIS ARCHITECTURE

6 interpolating axes with telescopic Y axis provide the machine with maximum precision and reduced dimensions.

INNOVATIVE DRIVE SYSTEM

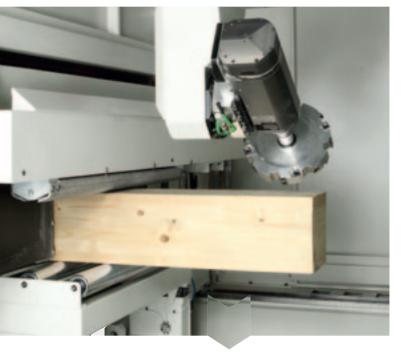
two motorised clamps with synchronised drive which ensure beam advancement with extreme precision, without interruption.

OPTIMAL GRIP IN ALL CONDITIONS

numerically controlled horizontal and vertical pressers which are automatically adjusted to the section of the beam and "guide" it in the machining area.



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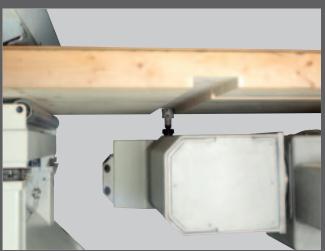


The powerful electrospindle with HSK 63 E attachment always provides the best finish according to the type of tool used.

6-axis machining unit specially designed to execute all machining operations necessary for the production of beams and wood modular wall parts at full speed.



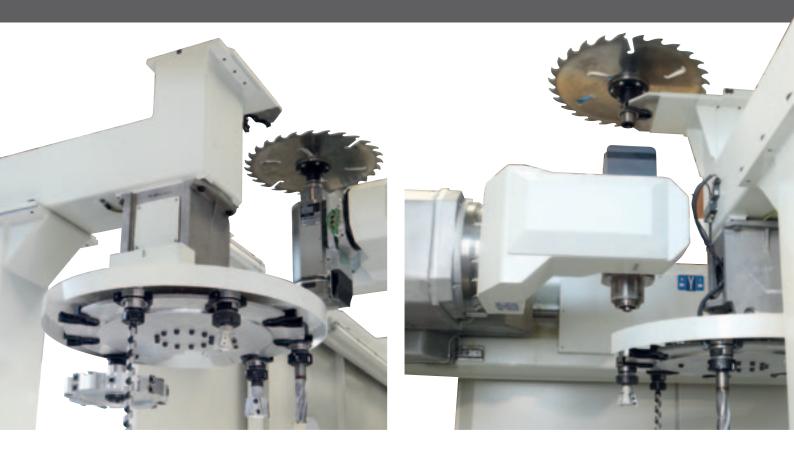




Beams and wall units with up to 1250x300mm section with machining operations on all faces are machined in a single positioning without the need for revolving or repositioning. OIKOS, thanks to the sixth axis, also permits unconstrained machining on the lower face: greater precision, greater productivity and no operator intervention.



Can be oriented in any direction, routing, boring and profiling can be carried out with the same tool in any position.



Magazines with up to 11 positions to always have on board all the tools necessary to complete the machining operations. The upper position can accommodate an 800 mm diameter blade while the lower position can house special groups such as the angular head with mortise chain.

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feeding system and software





Two motorised clamps, one in input and one in output, ensure beam advancement in any situation.

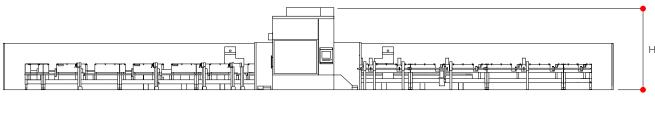
From the loading to the machining area to unloading, beam advancement is never interrupted thanks the synchronised movement of the clamps.

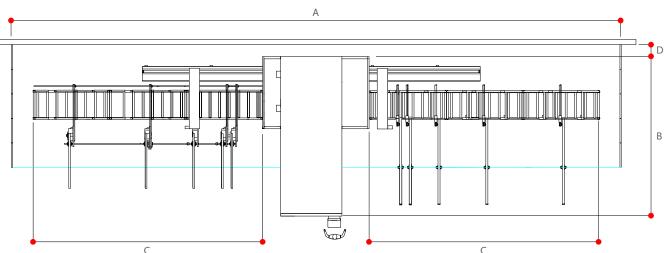


QuickLink is the software developed by Routech allowing Oikos to interface with the best sector CAD software on the market. With just a few clicks you can switch from importing BTL files to execution of the piece on the machine. QuickLink gets all the information from the CAD software which designed the structure and automatically creates each individual program. Also available to the operator are a series of simple functions to facilitate customisation of elements to be produced.

The simulation station permits reproduction on a PC of the real machine program operating conditions to verify and eliminate any collisions and calculate the actual time required to make the pieces.

6-AXIS MACHINING CENTRE		OIKOS
Axes		
X axis speed	m/min	107
Y axis speed	m/min	75
Z axis speed	m/min	28
Electrospindle		
Max. power at 6000 RpM	KW	13
Max. rotation	RPM	18000
Max. torque	Nm	20,7
Max. blade diameter	Mm	800
Tool magazine		
Rapid 8	positions	8
Blade positions 1	positions	1
Chain saw positions 1	positions	1
Mortice positions 1	positions	1
Installation		
Suction mouth diameter	mm	2 X 250
Air suction speed	m/sec	20
Air suction consumption	m3/h	2 x 3600
Compressed air consumption	NL/min	150
Machine weight	Kg	from 15000 to 21000 -oikos 12 from 13000 to 18000 - oikos 6
Max. machinable section in	mm	1250 x 300 - oikos 12 625 x 300 - oikos 6
Min working section	mm	50 X 20





	OIKO\$ 12			OIKOS 6		
Α	23100	32100	43100	23100	32100	43100
В	6250	6250	6250	5000	5000	5000
С	9000	13500	19000	9000	13500	19000
D	600	600	600	600	600	600
Н	3270	3270	3270	3270	3270	3270







